



Product Data Sheet

S5917

S5917 is a non-flammable, fast-drying, quick-setting adhesive designed to produce a strong permanent bond in the foam fabricating industry. Its outstanding features include low-pressure sprayability and high tack.

TYPICAL PROPERTIES

Color:	Amber
Viscosity:	275 cPs
Base:	Synthetic Rubber
Solvent System:	Methylene Chloride
Solids:	27%
Wt./Gal:	10.1 lbs.

The primary use for this adhesive is bonding foam to foam.

S5917 should only be applied to clean, dry surfaces. Best bonds are obtained if substrates are maintained at temperatures above 40 degrees F. It is important that the adhesive be applied in a smooth, uniform coat and sufficient pressure is applied to assure complete contact. Drying time and coverage per gallon will vary according to the rate of adhesive application and local atmospheric conditions.

Suitable equipment for spray application is listed below, however other equivalent spray equipment is available.

Manufacturer	Model	Air Cap	Fluid Tip
Binks	2001SS	665D	63A
Binks	18	66PJ	66
De Vilbiss	MBC	770	FX
De Vilbiss	JGA	770	FX

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